

PRODUCT INFORMATION



FM 1000 SERIES

LURICATING FLUIDS

Lubricating Fluids for Food Processing Machinery

Product Description

FM 1000 series oils are highly effective extreme pressure capable food machinery lubricating fluids based on USP grade white oils for providing high performance under severe operating conditions.

Formulated with a selected blend of premium grade additives for high load carrying, high temperature oxidation and corrosion protection, these oils are designed for maximum performance under the most demanding operating conditions.

High degree of thermal & oxidation stability allows for extended lubrication, increase in re-lubrication intervals and reduction in lubricant costs.

Meet requirements of NSF H-1(lubricants with incidental food contact).

Uses / Application

- Food processing (H-1)
- · Hydraulic systems
- Poultry processing
- Meat processingCirculating oils
- Breweries
- · Pharmaceutical manufacturing machinery
- Lubrication of enclosed gears, chains, joints, guides, conveyors, roller bearings, valves

Benefits

- Reduce and protect gear teeth wear
- Improve efficiency and energy saving by way of lesser power consumption
- Excellent extreme pressure protection
- · Outstanding thermal and oxidative stability
- Reduce lubricant consumption
- Prolong oil change intervals and extended drains
- Superior EP additives provide excellent load carrying
- · Possess high shear stability
- Increase service life of equipment
- Reduce maintenance costs and downtime
- Low foaming tendencies
- Compatible with all commonly used elastomers, gaskets and sealing materials



PRODUCT INFORMATION



FM 1000 SERIES

LURICATING FLUIDS

| TECHNICAL PROPERTY | | | | | | | | | | | |
|-----------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-------|-------------|--|--|--|--|
| Parameter | | | Unit | Standard | | | | | | | |
| FM Series | 1000/22 | 1000/32 | 1000/46 | 1000/68 | 1000/100 | | | | | | |
| Base Oil | | In house | | | | | | | | | |
| Specific Gravity | 0.80 ± 0.05 | g/cc | ASTM D 1298 | | | | |
| Color | Colorless | Colorless | Colorless | Colorless | Colorless | | Visual | | | | |
| Viscosity, 40°C | 20-24 | 30-35 | 40-48 | 60-74 | 90-110 | mm²/s | ASTM D 445 | | | | |
| Viscosity, 100°C | 4-6 | 5-6 | 6-8 | 9-11 | 11-14 | mm²/s | ASTM D 445 | | | | |
| Viscosity Index | 100 | 103 | 105 | 100 | 103 | | ASTM D 227 | | | | |
| Viscosity Class | 22 | 32 | 46 | 68 | 100 | | | | | | |
| Pour Point °C | -21 | -18 | -21 | -15 | -15 | °C | ASTM D 97 | | | | |
| Flash Point °C | +210 | +215 | +230 | +250 | +260 | °C | ASTM D 92 | | | | |
| Copper Strip Corrosion Test | 1a | 1a | 1a | 1a | 1a | | ASTM D 130 | | | | |

| TECHNICAL PROPERTY | | | | | | | | | | | |
|-----------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-------|-------------|--|--|--|--|
| Parameter | | | Unit | Standard | | | | | | | |
| FM Series | 1000/150 | 1000/220 | 1000/320 | 1000/460 | 1000/680 | | | | | | |
| Base Oil | | In house | | | | | | | | | |
| Specific Gravity | 0.84 ± 0.05 | g/cc | ASTM D 1298 | | | | |
| Color | Colorless | Colorless | Colorless | Colorless | Colorless | | Visual | | | | |
| Viscosity, 40°C | 135-165 | 200-240 | 290-350 | 420-500 | 620-740 | mm²/s | ASTM D 445 | | | | |
| Viscosity, 100°C | 15-18 | 18-22 | 28-35 | 33-45 | 41-46 | mm²/s | ASTM D 445 | | | | |
| Viscosity Index | 100 | 100 | 100 | 105 | 105 | | ASTM D 227 | | | | |
| Viscosity Class | 150 | 220 | 320 | 460 | 680 | | | | | | |
| Pour Point °C | -18 | -18 | -18 | -18 | -20 | °C | ASTM D 97 | | | | |
| Flash Point °C | +260 | +260 | +260 | +260 | +260 | °C | ASTM D 92 | | | | |
| Copper Strip Corrosion Test | 1a | 1a | 1a | 1a | 1a | | ASTM D 130 | | | | |

General

Use in well ventilated areas. Avoid continuous breathing of vapor and spray mist. In closed areas or areas with poor ventilation, use respiratory protection. For complete details on safety, short and long term exposure, refer to this product's safety data sheet (SDS).

Disposal

All used and unused product should be disposed of in accordance with state regulations.

Handling

Read instructions on the container label of the product before use. The product safety data sheet (SDS) contains the relevant information regarding personal protective equipment, safe use, physical and health hazards. Safety data sheet is available from ASV or your local ASV distributor.

Manufactured by ASV Multichemie Private Limited W 46, TTC Industrial Area, MIDC Rabale, Navi Mumbai 400 701 INDIA Contact: +91 22 2764 2516 Email: info@asvmultichemie.com

Available Packaging

5 liter, 30 liter

Shelf Life

36 months from date of manufacture in sealed condition.

Limited Warranty

The information and data contained in this sheet is accurate to the best of our knowledge or is obtained from sources, tests or experiences believed by us to be reliable and accurate. User is responsible for determining whether recommended ASV product is fit for a particular purpose. All products should be tested for suitability on a particular application prior to actual use. We make no representations of any kind. Data offered without warranty. Product manufactured is for industrial use only.

WWW.ASVMULTICHEMIE.COM

ASV® MOLYSULF® PENETROIL® SHINY GALVA® VALV-KOTE® BRIGHT ZINK® SPEZET® MOLYCHEM® TRIBOSULF® are Registered Trademarks of ASV MULTICHEMIE PRIVATE LIMITED, INDIA. ALL DATA OFFERED WITHOUT LIABILITY OR WARRANTY.