

# Technical Data Sheet

# PlasticBonder™

Revision date: September 2020

#### **PRODUCT BRIEF**

Plastic Bonder™ is a quick-setting, two-part, urethane adhesive system that provides strong and lasting repairs and works on thermoset, carbon fiber composites, thermoplastics, coated metals, concrete & more. Plastic Bonder™ has a 1:1 mixing ratio, sets in 15 minutes and can be sanded after 30 minutes. With a tensile strength of 3770 PSI, Plastic Bonder™ is available in tan or black in color and cures to a hard, permanent bond.

Part Number	Container Size	
50133 50139	25mL Syringe TAN 25mL Syringe BLACK	

### **PRODUCT BENEFITS**

- Great for filling gaps or dents
- Allows for precise 1 to 1 mix
- Strength is 3700 PSI
- Sets in 15 minutes
- Includes stir stick and mixing tray
- Available in Tan or Black

## **TYPICAL APPLICATIONS**

- Plastic to Plastic & Plastic to Metal bonding
- Plastic/PVC/Fiberglass/Concrete/Metal/Wood
- Thermoset, carbon fiber composites, thermoplastics, coated metals
- Home/Auto/Toy/Plumbing/ Industrial/and Marine Repairs
- Indoor and Outdoor Equipment

### **DIRECTIONS FOR USE**

- PREPARE SURFACE: Clean repair area of dirt, grease, oil, paint, rust, etc. For best results use a detergent or degreaser to clean the surface, then roughen surface with file or coarse sandpaper to provide the best repair.
- 2. **MIX:** After removing the replaceable cap, press down on plunger and squeeze equal amounts onto a disposable surface and mix thoroughly.
- 3. **APPLICATION:** Apply with appropriate tool in an even coat, weld bead or extrude shape as needed.
- 4. **DRYING:** Sets in 15 minutes. Cures in 30 minutes. If temperature is below 40°F, then set time is longer.

#### **VOC Status:**

Compliant for sale in all 50 states.

## **DISCLAIMER**

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use.